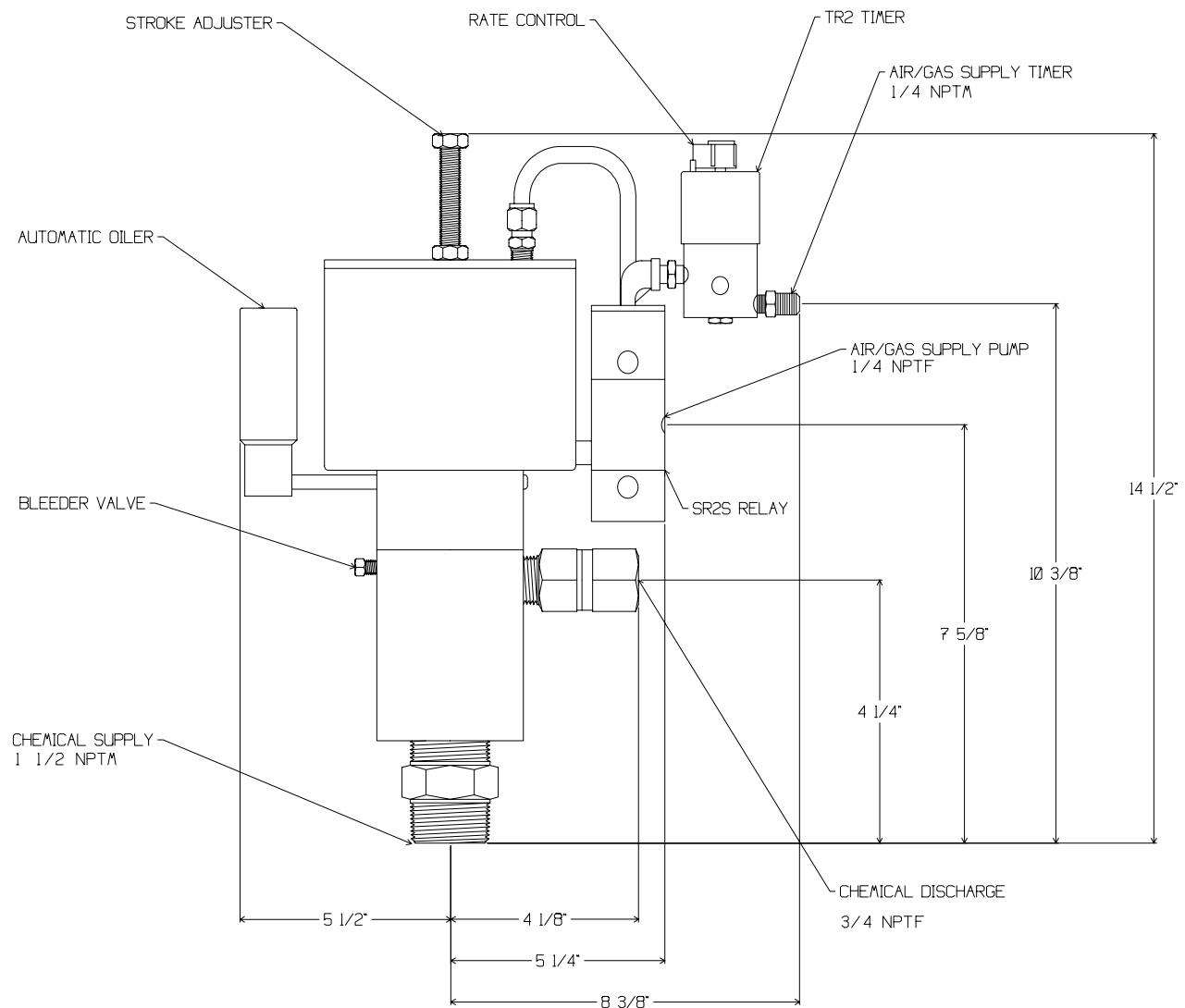


MORGAN PRODUCTS

PNEUMATIC CHEMICAL PUMPS FOR THE GAS AND OIL INDUSTRIES

MODEL 1255DS-TR2-SR2S

AIR ACTUATED POSITIVE DISPLACEMENT PUMP



Net Weight 30 Pounds
13.6 Kilograms

MODEL (WITH TIMER)	DISPLACEMENT	PUMP RATIO	STROKE LENGTH in. - cm.	CONNECTIONS ALL NPT INPUT / OUTPUT	MAXIMUM DISCHARGE PSI - BAR	OUTPUT PER HOUR GAL. / LTS.
1255DS-TR2-SR2S	40.0cc	14:1	2 - 5.10	1 1/2 - M / 3/4 - F	2550-175	2.2 - 22 / 8.4 - 84

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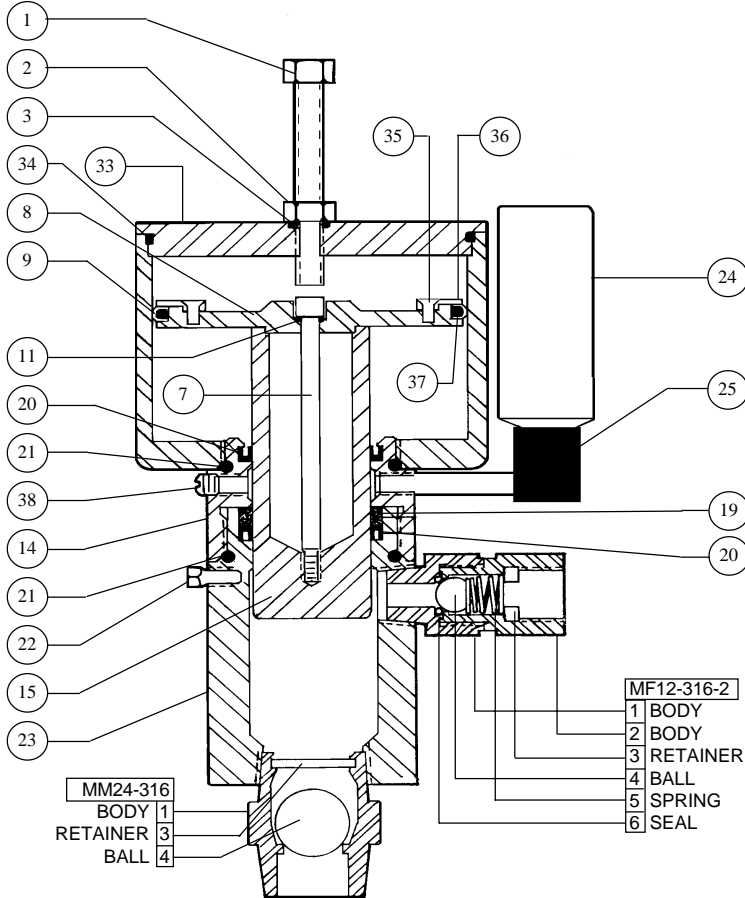
(661) 257-3022 - (800) 421-8910 - FAX (661) 257-3385

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PNEUMATIC CHEMICAL PUMPS FOR THE GAS AND OIL INDUSTRIES

Parts List Model 1255DS

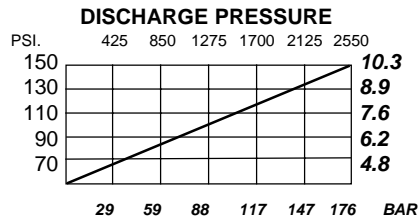
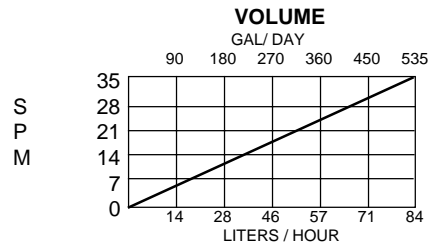


NO	NAME	PART NO.
1	Stroke Adjuster	5000-1
2	Locknut	3000-2
3	O-Ring Seal	3000-3 *
4	Air chamber	1255-4
7	Piston Bolt	5000-7
8	Piston	1255-8
9	Piston Seal	5000-9 *
11	O-Ring Seal	100-3 *
14	Oil Chamber	1255-14
15	Plunger 17-4TN	1250-15 *
	Optional Material	
	Plunger 316 SS	1255-17
19	Back-up Ring	1255-19 *
20	Pressure Seal	1255-20 * (2)
21	Body O-Ring Seal	1255-21 * (2)
22	Bleeder	125-22
23	Fluid Chamber	1255-23
24	4 oz. Oil	5000-24 *
25	Reservoir	3000-25
27	Elbow	5000-27
32	Nipple	3000-32
33	Air Chamber Cap	5000-33
34	Cap O-Ring	5000-34 *
35	Screw	5000-35 (8)
36	Seal Retainer	5000-36
37	Piston O-Ring	5000-37 *
38	1/8 NPT Plug	5000-38 *
	Repair Kit	
	W/ 17-4TN Plunger	1250-50
	W/ 316 SS Plunger	1255-50

* = Included in Repair Kit

INSTALLATION INSTRUCTIONS

1. Discard all red plastic closures.
2. Connect suction check valve, to a gravity fed chemical.
3. Connect discharge check valve, to process line.
4. Connect a regulated air or gas supply, to the timing relay and SR1S Relay.
5. Fill oil reservoir with oil provided.
6. Open bleeder until chemical flows from bleeder.
7. Set regulator at 10 - 15 psi ABOVE the pressure required. (See discharge pressure graph).
8. Set cycle rate in strokes per minute. (See volume graph).



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